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**STANDARD TESTING SPECIFICATIONS**

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RAW MATERIAL

DOC. NO.:

**PODOPHYLLOTOXIN IHS**

SP/IL/QC/RM/IHS

REVISION NO: 005

SUPERCEDES: 004

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1.	Description	:	Almost white powder
2.	Solubility	:	Complies
3.	Identification	:	Positive
4.	Specific Optical Rotation	:	Lt. about $-132.7^{\circ}$
5.	Melting Point	:	Lt. $182^{\circ}\text{C}$ to $184^{\circ}\text{C}$
6.	Loss on Drying	:	Lt.NMT 8.0%
7.	Purity by HPLC	:	87.06%